

# Semitransparent inverted polymer solar cells using MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> as transparent anodes

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## ABSTRACT

We demonstrate semitransparent inverted polymer solar cells with highly transparent anodes. The structure of the anode is molybdenum trioxide (MoO<sub>3</sub>)/silver (Ag)/vanadium pentoxide (V<sub>2</sub>O<sub>5</sub>). The inner MoO<sub>3</sub> layer is introduced as a buffer layer to improve holes collection, while the outer V<sub>2</sub>O<sub>5</sub> layer served as a light coupling layer to enhance optical transmittance of the photovoltaic device. The maximum transmittance of 90% from 400 nm to 700 nm is obtained when the thickness of V<sub>2</sub>O<sub>5</sub> is 40 nm. When the thickness of V<sub>2</sub>O<sub>5</sub> is 40 nm, under AM1.5G illumination of 100 mW/cm<sup>2</sup> illuminated from ITO side (bottom), the  $J_{sc}$  is 5.01 mA/cm<sup>2</sup>, the  $V_{oc}$  is 0.591 V, the  $FF$  is 61.8%, and the PCE is 1.83%; from MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> side (top), the  $J_{sc}$  is 4.28 mA/cm<sup>2</sup>, the  $V_{oc}$  is 0.585 V, the  $FF$  is 61.9%, and the PCE is 1.55%. The trend of the optical electric field distribution is highly consistent with the  $J_{sc}$ , which is dependent on the thickness of the V<sub>2</sub>O<sub>5</sub> top capping layer.

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## 1. Introduction

Polymer solar cells (PSCs) have been studied intensively as a energy substitute due to their advantage of low-cost, flexible, and large area electronic devices [1–3]. Recently there has been some progress in bulk heterojunction solar cells, and the power conversion efficiency (PCE) has reached 6–8% [4–6]. However, PCE is still limited by a few factors, such as narrow absorption range, short exciton diffusion length, and small charge carrier mobility [7]. The tandem structure [8], which is formed using a semitransparent electrode, is composed of two or more cells with complementary absorption spectra, and it is considered as an effective way to improve the efficiency. The problems of semitransparent electrode structures are low transmittance and high series resistance, which results in low efficiency of tandem solar cells. Here, we report semitransparent inverted PSCs with a multilayer anode structure of MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub>. In this work, we present a multilayer transparent anode with optimized functionality in a multiple-device stacking structure. For the transparent anode, the two most important properties are transparency and efficient holes collection. We have demonstrated that the MoO<sub>3</sub>/Ag electrode could form efficient holes collection contact in polymer solar cells in our recent paper [9]. Recently Han et al. [10] have demonstrated a simple but highly effective strategy to enhance the power conversion efficiency of semitransparent solar cells by

utilizing the partial internal reflection from a multilayer top anode structure of WO<sub>3</sub>/Ag/ZnS. It has been reported that the outer layers (ZnS, WO<sub>3</sub>, and MoO<sub>3</sub>) could improve incident light transmittance to enhance light coupling. V<sub>2</sub>O<sub>5</sub> film is transparent and stable, so we use V<sub>2</sub>O<sub>5</sub> as a top-capping layer. The V<sub>2</sub>O<sub>5</sub> layer virtually has no electrical role and is used primarily for tuning the optical properties of the anode as well as the overall device. The MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> is optically transparent with high transmittance and suitable for holes collection. An ultrathin MoO<sub>3</sub> layer acts as an anodic buffer layer to enhance holes collection, and the outer V<sub>2</sub>O<sub>5</sub> layer is used as a top-capping layer to enhance light coupling.

## 2. Experimental details

The photovoltaic device has the structure ITO/nc-TiO<sub>2</sub>/RR-P3HT:PCBM/MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub>, as shown schematically in Fig. 1. The ITO-conducting glass substrate (a sheet resistance of 15Ω/□) was pre-cleaned by acetone, ethanol, and de-ionized water for 15 min. TiO<sub>2</sub> thin films were prepared as described in our previous paper [11]. P3HT (Lumtec Corp, used as received) was dissolved in 1,2-dichlorobenzene to produce 18 mg/ml solution, followed by blending with PCBM (Lumtec Corp, used as received) in 1:1 weight ratio. The blend was stirred for 72 h in air before spin coating on top of TiO<sub>2</sub> film surface. Then the samples were baked in low vacuum (vacuum oven) at ~160 °C for 20 min. The typical film thickness of P3HT:PCBM is about 200 nm. MoO<sub>3</sub> and V<sub>2</sub>O<sub>5</sub> were successively evaporated under a high vacuum ( $5 \times 10^{-4}$  Pa) without disrupting

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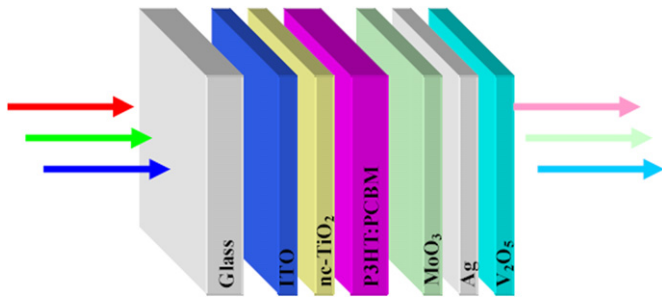


Fig. 1. Schematic structure drawing of the semitransparent inverted polymer solar cells.

the vacuum. The deposition rate was about 0.02 nm/s, which was monitored with a quartz-oscillating thickness monitor (ULVAC, CRTM-9000). Finally 1 nm MoO<sub>3</sub>, 10 nm Ag, and  $x$  ( $x=0, 20, 40, 60, 80,$  and  $100$  nm) V<sub>2</sub>O<sub>5</sub> were thermally evaporated in sequence. The active area of the device was about 6.4 mm<sup>2</sup>.

Current density–voltage ( $J$ – $V$ ) characteristics were measured with a computer-programmed Keithley 2400 source/meter under AM1.5G solar illuminations with an Oriel 300 W solar simulator intensity of 100 mW/cm<sup>2</sup>. The light intensity was measured with a photometer (International light, IL1400) corrected by a standard silicon solar cell. The transmission spectra and the reflection spectra were measured by means of an ultraviolet/visible spectrometer (UV 1700, Shimadzu).

### 3. Results and discussion

Fig. 2(a) shows the  $J$ – $V$  characteristics of semitransparent inverted polymer solar cells with outer 40 nm (device II) and without V<sub>2</sub>O<sub>5</sub> (device I) under AM1.5G illumination of 100 mW/cm<sup>2</sup>. The incidence light is irradiated from the ITO side (bottom). The detailed results are given in Table 1. Device I shows short circuit current density ( $J_{sc}$ ) of 5.81 mA/cm<sup>2</sup>, open circuit voltage ( $V_{oc}$ ) of 0.601 V, fill factor ( $FF$ ) of 0.456, and power conversion efficiency ( $PCE$ ) of 1.59. Device II shows  $J_{sc}$  of 5.01 mA/cm<sup>2</sup>,  $V_{oc}$  of 0.591 V,  $FF$  of 0.618, and  $PCE$  of 1.83. It can be seen that the  $PCE$  of device I is bigger than that of device II. The  $J_{sc}$  of device II decreases, but its  $FF$  increases dramatically compared to that of device I. We attribute the decrease of  $J_{sc}$  to lower reflectance of MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> from 400 to 650 nm, which is shown in Fig. 3(b). It is evident that the resistivity of the thin metal film (10 nm Ag here) is higher than that of the bulk metal due to the scattering of the electrons from the surface of the discontinuous film. The outer V<sub>2</sub>O<sub>5</sub> decreases the series resistance ( $R_{sc}$ ), which is defined by the slope of the  $J$ – $V$  curve at  $J=0$  mA/cm<sup>2</sup>. The series resistance is estimated to be 33.6  $\Omega$  for device I and 18.9  $\Omega$  for device II. The decrease of  $R_{sc}$  results in the increase of  $FF$  from 0.456 to 0.618. Fig. 2(b) shows the  $J$ – $V$  characteristics of semitransparent inverted polymer solar cells (devices I and II) under AM1.5G illumination of 100 mW/cm<sup>2</sup> when illuminated from MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> side (bottom). Here, the mixture of P3HT and PCBM that has the main absorption spectrum from 400 to 650 nm is chosen for active layers. The photocurrent density is in direct proportion to light absorption of the active layer. Since device II has higher transmittance from 400 to 650 nm, as shown in Fig. 3(a), it has bigger  $J_{sc}$  than device I.

Fig. 3(a) shows the transmittance spectra of the Glass/ITO and the MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> from 300 nm to 900 nm. The ITO film is deposited onto the glass as an electrode with high transparency in the visible region of solar spectrum, and a high transmittivity of > 95% appears from 450 nm to 900 nm. It means that the ITO film is almost transparent in the visible range. Therefore, there is

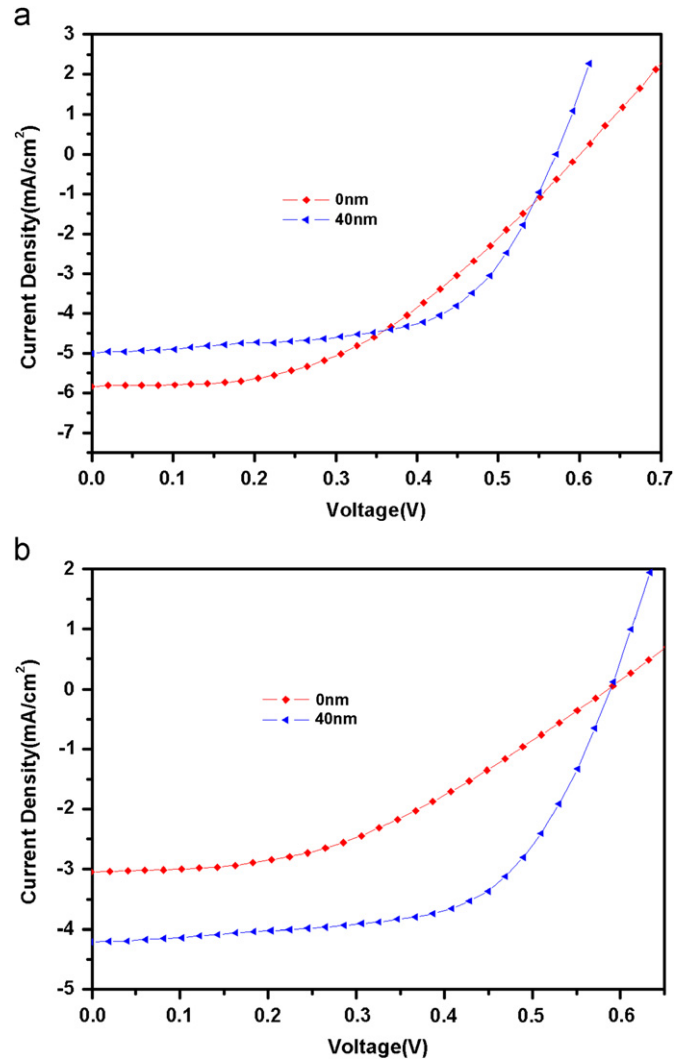


Fig. 2.  $J$ – $V$  characteristics of device ITO/nc-TiO<sub>2</sub>/P3HT:PCBM/MoO<sub>3</sub> (1 nm)/Ag (10 nm)/V<sub>2</sub>O<sub>5</sub> ( $x=0, 40$  nm) when illuminated from (a) ITO side and (b) MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> side.

Table 1

Characteristic data of semitransparent inverted polymer solar cells with different thicknesses of the V<sub>2</sub>O<sub>5</sub> capping layer illuminated from ITO (bottom) and MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub> (top) side.

Device (nm)	Illumination	$J_{sc}$ (mA/cm <sup>2</sup> )	$V_{oc}$ (V)	$FF$ (%)	$PCE$ (%)
0	Bottom	5.81	0.601	45.6	1.59
0	Top	3.03	0.579	42.7	0.75
20	Bottom	5.25	0.595	61.5	1.92
20	Top	3.88	0.583	61.6	1.39
40	Bottom	5.01	0.591	61.8	1.83
40	Top	4.28	0.585	61.9	1.55
60	Bottom	5.48	0.597	61.1	1.99
60	Top	3.59	0.582	61.1	1.28
80	Bottom	5.76	0.598	60.5	2.08
80	Top	3.33	0.581	60.4	1.17

no reflection effect when the reflected electrode is ITO. For the MoO<sub>3</sub>/Ag/V<sub>2</sub>O<sub>5</sub>, it can be seen that the transmittance becomes weak with the increase of wavelength, and high transmittance of 90% appears in short wavelength range when the thickness of V<sub>2</sub>O<sub>5</sub> is zero. When introducing outer V<sub>2</sub>O<sub>5</sub> (capping layer), the transmittance is changed dramatically. With the increase of the thickness of V<sub>2</sub>O<sub>5</sub> capping layer, the transmittance peaks are

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