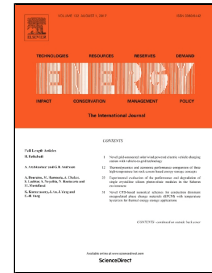


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Sequencing the features to minimise the non-cutting energy consumption in machining considering the change of spindle rotation speed

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