Dynamic operation of an active magnetic regenerator (AMR): Numerical optimization of a packed-bed AMR

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Abstract

A new, fast and flexible, time-dependent, one-dimensional numerical model was developed in order to study in detail the operation of an active magnetic regenerator (AMR). The model is based on a coupled system of equations (for the magnetocaloric material and the heat-transfer fluid) that have been solved simultaneously with the software package MATLAB. The model can be employed to analyze a wide range of different operating conditions (mass-flow rate, operating frequency, magnetic field change), different AMR geometries, different magnetocaloric materials and heat-transfer fluids, layered and single-bed AMRs, etc.

This paper also presents an optimization of the AMR’s geometry, where the AMR consists of a packed-bed of grains (spheres) of gadolinium (Gd). The optimization of the mass-flow rate and the operating frequency of the AMR were performed by studying five different diameters of Gd spheres.

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1. Introduction

Magnetic refrigeration is a technology that exploits a physical phenomenon known as the magnetocaloric effect (MCE). This effect causes magnetocaloric materials to heat up when inserted into a magnetic field and to cool down when removed from the field. With the proper technology the MCE can be used in a cyclical system to obtain a continuously operating magnetic refrigerator. The technology that has so far proven to be the most promising is magnetic refrigeration based on an active magnetic regenerator (AMR). This AMR has a porous structure and represents the “heart” of the magnetic refrigeration device. It has the role of the refrigerant (it contains the magnetocaloric material) as well as operating as a

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regenerator. The heat regeneration between the particular phases of the cooling cycle leads to an increased temperature span. This is required because the magnetocaloric effect of current magnetocaloric materials is severely limited by the temperature interval in which a large magnetocaloric effect occurs. The AMR usually performs an inverse (left thermo-dynamic) Brayton refrigeration cycle (at each differential case the result does not depend on the accuracy of the correlation for the heat-transfer coefficient. However, due to a random particle distribution in the packed-bed of the AMR, 2D models can only be applied for AMRs with ordered structures (flat parallel plates, square channel, etc.). In general, a fully developed 3D model could be applied to any geometry. The first attempt of the 3D AMR model is presented in Bouchard et al. (2009). Models can be further distinguished with regard to the inclusion of the magnetocaloric effect. Some authors applied an adiabatic temperature change (ΔTad) of the magnetocaloric material during the process of magnetization and demagnetization. Another possibility is to include the magnetocaloric effect directly into the mathematical model through (∂M/∂T), as presented by Shir et al. (2005), or through (∂s/∂μH), as presented by Engelbrecht et al. (2005). A detailed review of all the so far published AMR numerical models is presented in Nielsen et al. (2011).

### Nomenclature

#### Variables
- \( A_{ht} \): heat-transfer area [m²]
- \( A_f \): frontal area [m²]
- \( α \): heat-transfer coefficient [W m⁻² K⁻¹]
- \( c \): specific heat [J kg⁻¹ K⁻¹]
- \( B \): internal magnetic field [T]
- \( COP \): coefficient of performance
- \( d_h \): hydraulic diameter [m]
- \( d \): sphere diameter [m]
- \( ε \): porosity
- \( f_0 \): friction factor
- \( λ \): thermal conductivity [W m⁻¹ K⁻¹]
- \( L \): length [m]
- \( m_f \): mass-flow rate [kg s⁻¹]
- \( m \): mass [kg]
- \( Nu \): Nusselt number
- \( η \): pump efficiency
- \( ν \): frequency [Hz]
- \( P \): fluid flow period [s]
- \( Pr \): Prandtl number
- \( Δp \): pressure drop [Pa]
- \( Q \): power/load [W]
- \( Re \): Reynolds number
- \( ρ \): density [kg m⁻³]
- \( s \): specific entropy [J kg⁻¹ K⁻¹]
- \( T \): temperature [K]
- \( ΔT_{ad} \): adiabatic temperature change [K]
- \( t \): time [s]
- \( Δt \): time step [s]
- \( τ \): dwell time [s]
- \( v \): velocity [m s⁻¹]
- \( V_{AMR} \): AMR volume [m³]
- \( W \): work input [W]
- \( V^* \): ratio of displaced fluid mass
- \( Δx \): spatial step [m]

#### Indices
- \( c \): cold
- \( C \): Curie
- \( CHEX \): cold heat exchanger
- \( e \): electronic
- \( eff \): effective
- \( f \): fluid
- \( fin \): final
- \( h \): hot
- \( HHEX \): hot heat exchanger
- \( i \): initial
- \( in \): inlet/input
- \( l \): lattice
- \( m \): magnetic
- \( s \): solid
- \( D \): ratio of displaced fluid mass
- \( V^* \): ratio of displaced fluid mass
- \( x \): spatial step [m]

#### Symbols
- \( v_0 \): initial velocity
- \( M \): magnetocaloric material
- \( T_{Bi,Bfin} \): adiabatic temperature change [K]
- \( T_{ad} \): adiabatic temperature change [K]

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#### 2. Numerical modeling

##### 2.1. Mathematical model

The numerical model of the AMR is based on a mathematical model of the heat-transfer in the porous structure of a passive heat regenerator. A set of coupled governing equations for the
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