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An improved island model memetic algorithm with a new cooperation phase for multi-objective job shop scheduling problem

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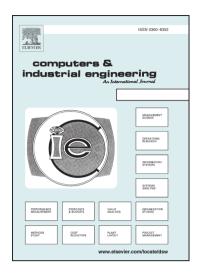
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### **ACCEPTED MANUSCRIPT**

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