## Accepted Manuscript

Title: Rapid and Accurate Reachability Analysis for Nonlinear Dynamic Systems by Exploiting Model Redundancy

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PII:	S0098-1354(17)30293-4
DOI:	http://dx.doi.org/doi:10.1016/j.compchemeng.2017.08.001
Reference:	CACE 5868
To appear in:	Computers and Chemical Engineering
Received date:	10-12-2016
Revised date:	27-7-2017
Accepted date:	3-8-2017

Please cite this article as: Kai Shen, Joseph K. Scott, Rapid and Accurate Reachability Analysis for Nonlinear Dynamic Systems by Exploiting Model Redundancy, <*[CDATA[Computers and Chemical Engineering]]*> (2017), http://dx.doi.org/10.1016/j.compchemeng.2017.08.001

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## ACCEPTED MANUSCRIPT

## Highlights

- A method is presented for accurately bounding the reachable sets of ODEs
- The key idea is to augment ODEs with redundant state variables that satisfy solution invariants by construction
- Algorithms are developed for exploiting invariants within fast interval bounding methods
- Case studies show that redundancy can significantly improve accuracy at modest additional cost

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