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Scheduling assemble-to-order systems with multiple cells to minimize costs and tardy deliveries

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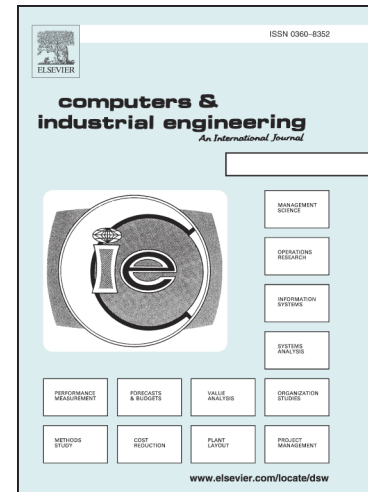
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**SCHEDULING ASSEMBLE-TO-ORDER SYSTEMS WITH MULTIPLE CELLS TO MINIMIZE
COSTS AND TARDY DELIVERIES****Alex J. Ruiz-Torres***

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