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Decomposition methods for the lot-sizing and cutting-stock problems in paper industries

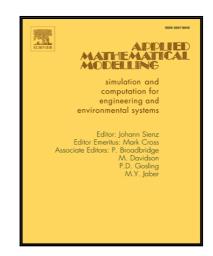
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Highlights

- We propose new models for cutting-stock problem integrated with lot-sizing problem.
- We combine column generation method and an adaptive large neighborhood search.
- We analyze real-world data instances.



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