

Accepted Manuscript

Classifying and modeling setups and cleanings in lot sizing and scheduling

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PII: S0377-2217(17)30227-8
DOI: [10.1016/j.ejor.2017.03.023](https://doi.org/10.1016/j.ejor.2017.03.023)
Reference: EOR 14307



To appear in: *European Journal of Operational Research*

Received date: 12 August 2016
Revised date: 18 January 2017
Accepted date: 12 March 2017

Please cite this article as: Bryndis Stefansdottir , Martin Grunow , Renzo Akkerman , Classifying and modeling setups and cleanings in lot sizing and scheduling, *European Journal of Operational Research* (2017), doi: [10.1016/j.ejor.2017.03.023](https://doi.org/10.1016/j.ejor.2017.03.023)

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Highlights

- A novel classification scheme for setups and cleanings is developed.
- Lot sizing and scheduling model captures setups and cleanings in flowshops.
- Industry case on cheese production demonstrates value of developed approach.
- Results show that flexible changeover starting times significantly reduce makespan.
- Numerical tests show that heterogeneous processing times reduce machine downtime.

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