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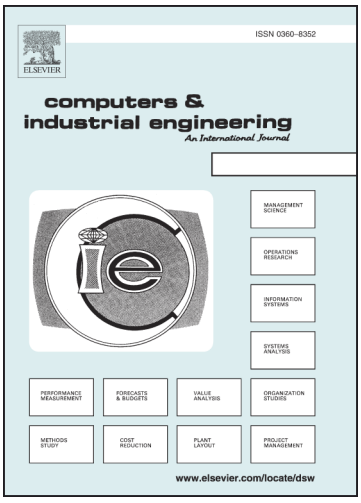

Solving the integrated cell formation and worker assignment problem using particle swarm optimization and linear programming

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