

Accepted Manuscript

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PII: S0960-8524(17)31143-4
DOI: <http://dx.doi.org/10.1016/j.biortech.2017.07.047>
Reference: BITE 18467

To appear in: *Bioresource Technology*

Received Date: 19 May 2017
Revised Date: 6 July 2017
Accepted Date: 7 July 2017

Please cite this article as: Kadhum, H.J., Rajendran, K., Murthy, G.S., Effect of solids loading on ethanol production: Experimental, Economic and Environmental analysis., *Bioresource Technology* (2017), doi: <http://dx.doi.org/10.1016/j.biortech.2017.07.047>

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Effect of solids loading on ethanol production: Experimental, Economic and Environmental analysis.

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Highlights:

- Hydrolysis and fermentation were conducted at 19%, 30%, and 45% solids
- Corn stover at 45% solids loading released 205 ± 25.8 g/L glucose and resulted in 115.9 ± 6.7 g/L ethanol after 60h of fermentation
- Techno-economic analysis revealed an ROI of 8% at 45% solids loading

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