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## ACCEPTED MANUSCRIPT

## An ion imprinted macroporous chitosan membrane for efficiently selective adsorption of dysprosium

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Abstract: A novel  $Dy^{3+}$  ion-imprinted membrane material (II-MAC) with interconnected 3D macroporous structure was firstly prepared by a simple immersion-precipitation-evaporation method for the selective solid-liquid extraction of Dy<sup>3+</sup>. The morphology and chemical structure of II-MAC were characterized using multiple physicochemical techniques, such as SEM, nitrogen adsorption/ desorption, FTIR, and element analysis. Adsorption experiments shown that the maximum adsorption capacity of II-MAC to  $Dy^{3+}$  was 23.3 mg g<sup>-1</sup> in the optimal pH (7.0) at 25 °C, and the value of imprint factor at pH = 7.0 was the highest. The distribution coefficient for  $Dy^{3+}$  in the presence of the competitive rare earth metal ions was 494.88 mL g<sup>-1</sup>, which was remarkably higher than that of other ions. Moreover, II-MAC could be easily retrieved due to the membrane structure, which could tactfully avoid the complex centrifugation and greatly decrease the operation time. The reusability tests demonstrated that II-MAC could be repeatedly used without significant loss even after the fifth runs. This work not only provides a more straightforward and high-efficiency means in selective extraction of  $Dy^{3+}$ , but also promotes the development of green and sustainable material.

*Keywords:* Chitosan,  $Dy^{3+}$ , ion-imprinting, 3D macroporous membrane, selective adsorption

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