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# Industrial scale salt-free reactive dyeing of cationized cotton fabric with different reactive dye chemistry

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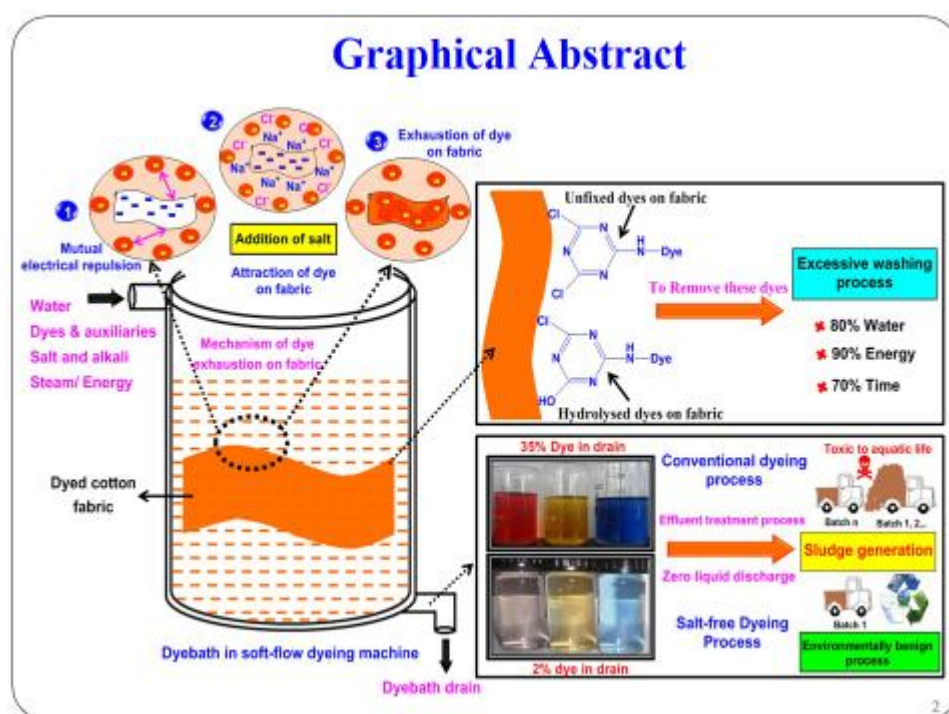
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## Highlights

- Exhaust method of cationization of cotton fabrics using CHPTAC was carried out
- Salt and alkali free dyeing was carried out on cationized cotton.
- Proposed recipe can be adopted by the hosiery dyeing units.

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