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Segregated conductive polymer composite with synergistically electrical and

mechanical properties

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Abstract

The potential of segregated conductive polymer composites is greatly hampered due

to its poor mechanical strength and brittle nature. In this work, plunger type injection

molding (PTIM) is developed to achieve synergistically electrical and mechanical

properties on carbon nanotubes (CNTs)/polypropylene (PP)/ultra-high molecular weight

polyethylene (UHMWPE) segregated conductive polymer composite. Morphology

observation indicates that the segregated CNTs conductive network was formed along

the interfaces between PP and UHMWPE grains. An ultralow percolation threshold of

0.13 vol. % is achieved, which is much lower than that of conventional injection

molding. The strength of PTIM sample is improved; importantly, more than 10 times of

improvement in elongation at break has been achieved compared to the sample obtained

from frequently-used compression molding. Stability of the segregated conductive

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