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Joseph Zeaiter, Fouad Azizi, Mohammad Lameh, Dia Milani, Hamza Y. Ismail, Ali Abbas

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ACCEPTED MANUSCRIPT

Waste Tire Pyrolysis using Thermal Solar Energy: An Integrated Approach

Joseph Zeaiter*a, Fouad Azizia, Mohammad Lameha, Dia Milanib, Hamza Y. Ismailc, Ali Abbasb

^aDepartment of Chemical and Petroleum Engineering, American University of Beirut, Beirut, Lebanon ^bSchool of Chemical and Biomolecular Engineering, The University of Sydney, Sydney, Australia ^cDepartment of Chemical Sciences, Faculty of Science and Engineering, Bernal Institute, University of Limerick, Ireland

Abstract

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- 9 Pyrolysis is a well-known thermochemical process used to treat various types of solid waste that is often
- associated with an intensive energy demand. To this date, the heat source for pyrolysis has been mainly
- through burning fossil fuels (e.g. coal or natural gas) or via electric heating. As a result, pyrolysis is still
- 12 considered an economically unattractive solid waste management technique. One environmentally-
- attractive solution would be to integrate solar thermal energy, via concentrated solar power (CSP)
- systems, into the pyrolysis process to reduce its dependency on fossil fuel.
- 15 In the current work, we investigate the pyrolysis of waste tires integrated with CSP using linear Fresnel
- reflectors (LFRs) technology. The heat transfer fluid (HTF) is heated to elevated temperatures of 520°C to
- provide the necessary thermal energy for the pyrolysis reactor operating at 550°C. Using System Advisor
- 18 Model (SAM) integrated with the Aspen Plus® tire pyrolysis flowsheet proved that solar energy in
- 19 Lebanon can provide on average 47.14% of the annual energy demands of the pyrolysis reactor. Energy
- savings can decrease on average to 26.6% in winter season and increase to 60.8% in the summer.
- 21 **Keywords:** Tire Pyrolysis; Concentrated Solar Power; Process Modeling; Thermal Energy Storage

22 Introduction

- The amount of solid waste is continuously increasing along with the world population and the growing
- use of fossil-fuel based materials. While the dependency on fossil fuel and non-renewable resources is
- 25 unsustainable on the long run, the harm can be reduced by developing renewable and green-energy
- alternatives. In 2010, world production of tires was estimated at 17 million tons, whereas in 2011, it was
- 27 estimated that 1.4 billion tires were taken off the road and needed proper solid waste management and
- disposal [1]. These statistics will continue to rise with the annual increase in the number of cars
- 29 introduced on the road. Since tires are non-biodegradable and have a life span of 80-100 years in a
- 30 landfill, and because they cannot be transformed into their basic chemical components after melting as
- 31 they are thermoset polymers [1], waste tires are now considered a growing environmental and economic
- problem. The current end of life options of these waste tires include; material recycling and recovery,
- landfilling, and/or incineration for energy recovery [2].

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