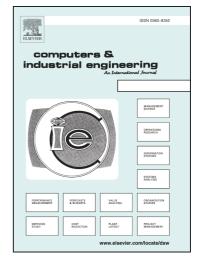
## Accepted Manuscript

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## ACCEPTED MANUSCRIPT

A queueing-based optimization model for planning inventory of repaired components in a service center

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