Accepted Manuscript

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52-5

DOI: 10.1016/j.renene.2018.03.041

Reference: RENE 9910

To appear in: Renewable Energy

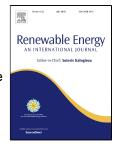
Received Date: 25 September 2017

Revised Date: 12 March 2018

Accepted Date: 16 March 2018

Please cite this article as: Celine Garnier, Tariq Muneer, John Currie, Numerical and empirical evaluation of a novel building integrated collector storage solar water heater, *Renewable Energy* (2018), doi: 10.1016/j.renene.2018.03.041

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Numerical and empirical evaluation of a novel building integrated collector storage solar water heater

4	Celine Garnier ¹ , Tariq Muneer ¹ and John Currie ^{1*}
5 6	¹ School of Engineering and the Built Environment; Edinburgh Napier University, 10 Colinton Road, EH10 5DT, Edinburgh, UK
7 8	* Corresponding Author, j.currie@napier.ac.uk
9	Abstract

10 Integrated collector storage is a long established simple low cost solar water heater 11 configuration combining the solar collector with a storage tank into a single unit. 12 Previous studies have shown the potential of integrated collector storage solar water 13 heaters to significantly reduce domestic energy requirements for water heating, 14 however challenges still remain to integrate them in roof/facades and ensure 15 appropriate domestic hot water demand. In this article, a novel integrated collector 16 storage solar water heaters is being investigated. The configuration and geometry 17 proposed incorporates an embedded heating element to provide a self-contained 18 domestic hot water system and consider roof integration restriction allowing the unit 19 to be embedded within a structural insulated roofing panel system. The proposed 20 system also utilizes an inlet diffuser designed to reduce the disruption to the 21 stratification within the storage during and following draw-off. This article presents a 22 Computational Fluid Dynamic analysis of internal flows and heat transfer regimes 23 within this new collector configuration and compares its performance against 24 previous developed prototypes using empirical testing. The increased aspect ratio of 25 the new design was shown to significantly alter the heating and cooling 26 characteristics of the collector, both gaining and loosing heat at a greater rate than 27 the original prototype. The computational analysis showed that the collector charges 28 effectively with some stratification. Higher draw-off rates however resulted in higher 29 bulk water outlet temperatures, providing better energy delivery efficiency. The inlet 30 diffuser was also shown to improve the thermal efficiency of the unit overall. The 31 empirical testing shows the improvement in performance of this novel integrated 32 collector storage solar water heaters against previous developed prototypes. The 33 study highlights the need to review the effect of draw-off regime upon the

34 performance of such systems in order to identify optimal regime and control strategy.

35 Key Words

36 Integrated Collector Storage, Solar Water Heater, Building Integration, Simulation,

37 CFD

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