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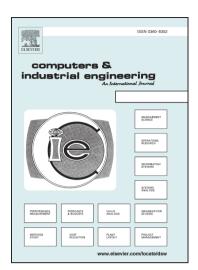
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A hybrid multi-subpopulation genetic algorithm for textile batch dyeing scheduling and an empirical study

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