#### Accepted Manuscript

Title: DEM based computational model to predict moisture induced cohesion in pharmaceutical powders

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Please cite this article as: Mukherjee R, Mao C, Chattoraj S, Chaudhuri B, DEM based computational model to predict moisture induced cohesion in pharmaceutical powders, *International Journal of Pharmaceutics* (2010), https://doi.org/10.1016/j.ijpharm.2017.12.001

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### ACCEPTED MANUSCRIPT

## DEM based computational model to predict moisture induced cohesion in pharmaceutical

#### powders

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#### **Graphical abstract**



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