

## Accepted Manuscript

Title: Effects of bioceramic particles in dielectric of powder-mixed electrical discharge machining on machining and surface characteristics of titanium alloys

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PII: S0924-0136(17)30071-7  
DOI: <http://dx.doi.org/doi:10.1016/j.jmatprotec.2017.02.018>  
Reference: PROTEC 15130

To appear in: *Journal of Materials Processing Technology*

Received date: 25-6-2016  
Revised date: 14-12-2016  
Accepted date: 24-2-2017

Please cite this article as: Ou, Shih-Fu, Wang, Cong-Yu, Effects of bioceramic particles in dielectric of powder-mixed electrical discharge machining on machining and surface characteristics of titanium alloys. *Journal of Materials Processing Technology* <http://dx.doi.org/10.1016/j.jmatprotec.2017.02.018>

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**Effects of bioceramic particles in dielectric of powder-mixed  
electrical discharge machining on machining and surface  
characteristics of titanium alloys**

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