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Authors: Yao Sun, Yadong Gong



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# Experimental study on fabricating spirals microelectrode and micro-cutting tools by low speed wire electrical discharge turning

## Authors

Yao Sun, Yadong Gong \*

**Author affiliations:** Northeastern University, Shenyang, China

## Correspondence information:

**Corresponding author name:** Y.D. Gong

**Affiliation:** Northeastern University, Shenyang, China

**detailed permanent address:** School of Mechanical Engineering and Automation,  
Northeastern University, Shenyang , P.R.China, 110819

**email address:** [gongyd@mail.neu.edu.cn](mailto:gongyd@mail.neu.edu.cn)

**telephone number:** 86-139-4051-8488

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## Abstract

This study is focused on the fabrication of spirals microelectrode and spirals micro-cutting tools by using low speed wire electrical discharge turning (LS-WEDT).

Firstly, the concept, movement relationship and machining principle of LS-WEDT process are analyzed, respectively. Then, the effects of new parameter of rotating

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