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Modeling of Surface Layer and Strain Gradient Hardening Effects on Micro-Bending of Non-oriented Silicon Steel Sheet

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Abstract

Non-oriented silicon steel, as the key magnetic material of motors, has a general tendency toward thinner and coarser-grained. The characteristic of countable grain number in thickness leads to the so-called size effect. In the 4 point micro-bending experiments, it is observed that the deformation behaviors of non-oriented silicon steel sheet are size-dependent on both feature size (grain size, thickness) and strain gradient. The results show that the decrease of grain number in thickness direction would decrease the flow stress of overall material, but also expand the effect of strain gradient hardening. To address this issue, a hybrid model involving surface layer model with conventional strain gradient plasticity theory is proposed. The relationship between shear stress and dislocation density

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