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Increasing manufacturing flexibility through battery management of automated guided vehicles

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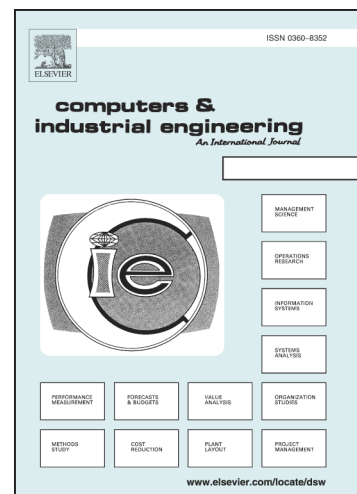
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**Increasing manufacturing flexibility through battery management of automated guided vehicles**

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