## Accepted Manuscript

Title: Planning and Scheduling of Steel Plates Production. Part II: Scheduling of Continuous Casting

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## ACCEPTED MANUSCRIPT

Scheduling of continuous casting for steel plates production.

Efficient solution of large scale industrial scheduling of continuous casting.

Two level decomposition into production plan and production schedule.

Approximate scheduling as an MILP production plan.

Detailed scheduling via novel parallel simulated annealing with leaping.

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