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Hybrid simulated annealing and genetic approach for solving a multi-stage production planning with sequence-dependent setups in a closed-loop supply chain

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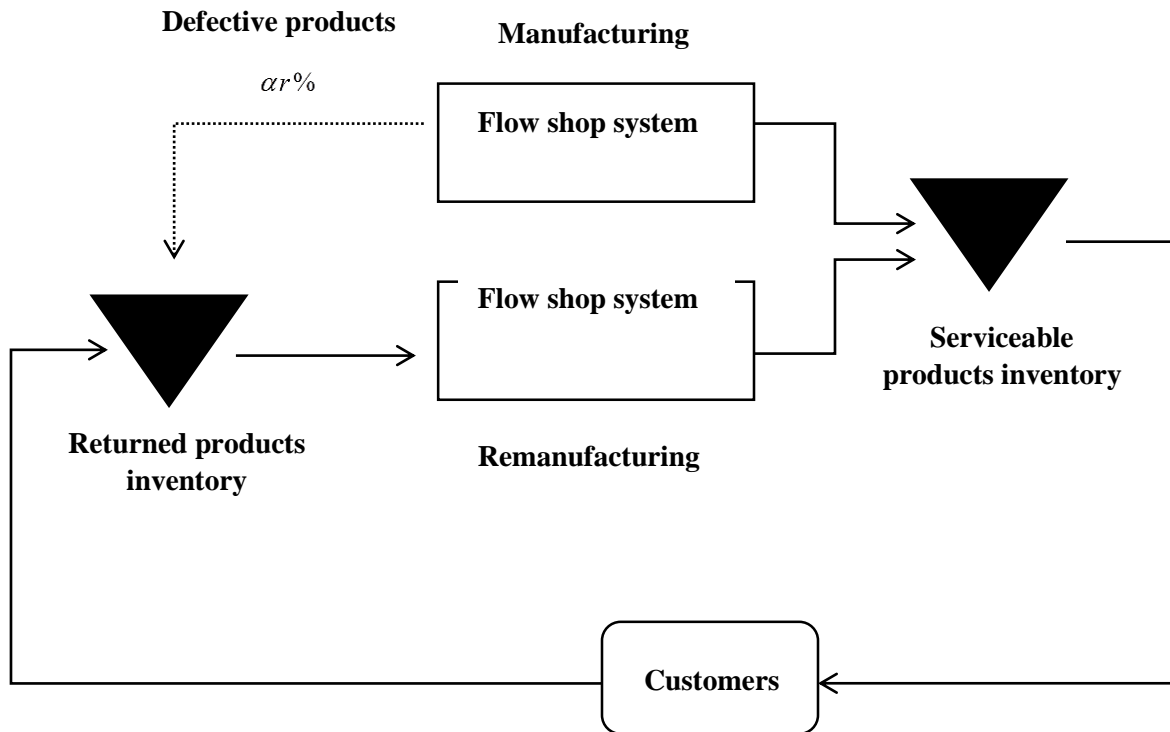
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