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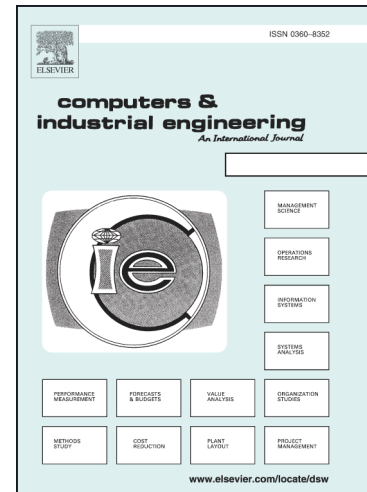
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**An effective and efficient heuristic for no-wait flow shop production
to minimize total completion time**

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