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Title: Bi-criteria Ant Colony Optimization Algorithm for Minimizing Makespan and Energy Consumption on Parallel Batch Machines

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## ACCEPTED MANUSCRIPT

Highlights

- 1. We consider the problem of scheduling n jobs on m batch-processing machines.
- 2. The goal is to minimize a bi-criteria objective: makespan and electric power cost.
- 3. We formulate the problem as a mixed integer programming problem.
- 4. We propose a meta-heuristic, PACO, and compare with NSGA-II and SPEA2.
- 5. Experimental results show that PACO outperforms NSGA-II and SPEA2.

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