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A new heuristic algorithm with the step size adjustment strategy for heat exchanger network synthesis

Pu Liu, Guomin Cui, Yuan Xiao, Jiaxing Chen

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Highlights:

- 1. An effective method is proposed to balance the speed and accuracy of evolution.
- 2. Step size adjustment strategies can improve the efficiency of heat recovery in

HENS.

3. The proposed method possesses strong global search ability in optimization process.

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