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Sequencing dual-spreader crane operations: Mathematical formulation and heuristic algorithm

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**Highlights**

- We introduce a new crane scheduling problem inspired by the unloading of a containership
- The problem is modeled as a mixed-integer linear program
- We develop a procedure for computing a lower bound on the optimal objective value
- A heuristic method is developed for handling large problem instances
- The heuristic produces solutions within 6% of optimal for all instance categories

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