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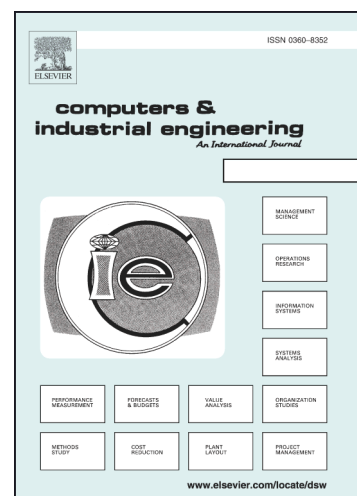
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An effective iterated greedy algorithm for scheduling unrelated parallel batch machines with non-identical capacities and unequal ready times

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