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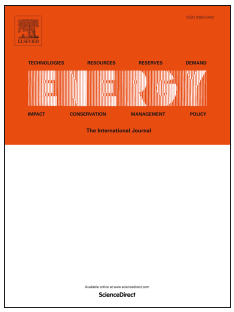

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Abbreviations: SCA, supercritical alcohol; SCM, supercritical methanol; L-SCM, low methanol: oil molar ratio; Alkali-cat, homogeneous alkali-catalyzed process; C-SCM, conventional supercritical methanol; NPV, net present value; FFA, free fatty acid; TEA, techno-economic analysis; ASTM, American society for testing and materials; EN, European standards; UNIQUAC, universal quasi-chemical; TCI, total capital investment; CEPCI, Chemical Engineering Plant Index; COM, total annual cost of manufacturing; DCI, direct capital investment; FMC, fixed manufacturing costs; GE, General expenses; MFC, Manufacturing cost.